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1 Identification of the substance/mixture and of the company/undertaking

- · Product identifier
- · Trade name: LUBRICANT FOR PIPE THREADING AND METAL FORMING
- · Article number:
- · Registration number Mixture
- Relevant identified uses of the substance or mixture and uses advised against No further relevant information available.
- · Application of the substance / the mixture Lubricant
- · Details of the supplier of the safety data sheet
- · Manufacturer/Supplier:

- · Further information obtainable from: Product safety department.
- · Emergency telephone number:

2 Hazards identification

- · Classification of the substance or mixture
- · Classification according to Regulation (EC) No 1272/2008

The product is not classified according to the CLP regulation.

- · Classification according to Directive 67/548/EEC or Directive 1999/45/EC Not applicable.
- $\cdot \ Information \ concerning \ particular \ hazards \ for \ human \ and \ environment:$

The product does not have to be labelled due to the calculation procedure of the "General Classification guideline for preparations of the EU" in the latest valid version.

· Classification system:

The classification is according to the latest editions of the EU-lists, and extended by company and literature data.

- · Label elements
- · Labelling according to Regulation (EC) No 1272/2008 Void
- · Hazard pictograms Void
- · Signal word Void
- · Hazard statements Void
- · Other hazards
- · Results of PBT and vPvB assessment
- · **PBT:** Not applicable.
- · vPvB: Not applicable.

3 Composition/information on ingredients

- · Chemical characterization: Mixtures
- · **Description:** A blend of highly refined mineral oils with multifunctional additives.
- · Dangerous components:

CAS: 68131-39-5 Nonionic surfactant

NLP: 500-195-7 Xn R22; Xi R36/38; N R50

Eye Dam. 1, H318; Aquatic Acute 1, H400; Aquatic Chronic 3, H412

• Additional information: For the wording of the listed risk phrases refer to section 16.

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4 First aid measures

- · Description of first aid measures
- · General information: No special measures required.
- · After inhalation: Supply fresh air; consult doctor in case of complaints.
- · After skin contact:

Immediately wash with water and soap and rinse thoroughly.

If skin irritation continues, consult a doctor.

- · After eye contact: Rinse opened eye for several minutes under running water. Then consult a doctor.
- · After swallowing: Do not induce vomiting; call for medical help immediately.
- · Information for doctor:
- · Most important symptoms and effects, both acute and delayed No further relevant information available.
- · Indication of any immediate medical attention and special treatment needed

No further relevant information available.

5 Firefighting measures

- · Extinguishing media
- · Suitable extinguishing agents:

CO2, powder or water spray. Fight larger fires with water spray or alcohol resistant foam.

- · For safety reasons unsuitable extinguishing agents: Water with full jet
- · Special hazards arising from the substance or mixture No further relevant information available.
- · Advice for firefighters
- · Protective equipment:

Wear self-contained respiratory protective device.

Wear fully protective suit.

Do not inhale explosion gases or combustion gases.

6 Accidental release measures

· Personal precautions, protective equipment and emergency procedures

Particular danger of slipping on leaked/spilled product.

Ensure adequate ventilation

· Environmental precautions:

Do not allow to penetrate the ground/soil.

Do not allow to enter sewers/ surface or ground water.

· Methods and material for containment and cleaning up:

Absorb with liquid-binding material (sand, diatomite, acid binders, universal binders, sawdust).

Send for recovery or disposal in suitable receptacles.

· Reference to other sections

No dangerous substances are released.

See Section 7 for information on safe handling.

See Section 8 for information on personal protection equipment.

See Section 13 for disposal information.

7 Handling and storage

- · Handling:
- · Precautions for safe handling

Prevent formation of aerosols.

Ensure good ventilation/exhaustion at the workplace.

- · Information about fire and explosion protection: No special measures required.
- · Conditions for safe storage, including any incompatibilities
- · Storage:
- · Requirements to be met by storerooms and receptacles: Prevent any seepage into the ground.

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- Information about storage in one common storage facility: Store away from oxidizing agents.
- · Further information about storage conditions:

Store in a bunded area.

Store in cool, dry conditions in well sealed receptacles.

· Specific end use(s) No further relevant information available.

8 Exposure controls/personal protection

- · Additional information about design of technical facilities: No further data; see item 7.
- · Control parameters
- \cdot Ingredients with limit values that require monitoring at the workplace:

The product does not contain any relevant quantities of materials with critical values that have to be monitored at the workplace.

- · Additional information: The lists valid during the making were used as basis.
- · Exposure controls
- · Personal protective equipment:

Select PPE appropriate for the operations taking place taking into account the product properties.

· General protective and hygienic measures:

Do not carry product impregnated cleaning cloths in trouser pockets.

Avoid close or long term contact with the skin.

Do not eat, drink, smoke or sniff while working.

Do not inhale gases / fumes / aerosols.

Avoid contact with the eyes.

Wash hands before breaks and at the end of work.

- · Respiratory protection: Not required.
- · Protection of hands:

The glove material has to be impermeable and resistant to the product/ the substance/ the preparation.

Selection of the glove material on consideration of the penetration times, rates of diffusion and the degradation

· Material of gloves

The selection of the suitable gloves does not only depend on the material, but also on further marks of quality and varies from manufacturer to manufacturer. As the product is a preparation of several substances, the resistance of the glove material can not be calculated in advance and has therefore to be checked prior to the application.

· Penetration time of glove material

The exact break through time has to be found out by the manufacturer of the protective gloves and has to be observed.

- · Eye protection: Goggles recommended during refilling
- · Body protection: Oil resistant protective clothing

9 Physical and chemical properties

· General Information

· Appearance:

Form: Fluid
Colour: Brown

Odour: Pleasant

Odour threshold: Not determined.

· pH-value: Not determined.

· Change in condition

Melting point/Melting range:Undetermined.Boiling point/Boiling range:> 250 °C

• Flash point: $> 100 \,^{\circ}\text{C}$

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		(Contd. of page
· Flammability (solid, gaseous):	Not applicable.	
· Ignition temperature:	>250 °C	
· Decomposition temperature:	Not determined.	
· Self-igniting:	Product is not selfigniting.	
· Danger of explosion:	Product does not present an explosion hazard.	
· Explosion limits:		
Lower:	Not determined.	
Upper:	Not determined.	
· Vapour pressure:	Not determined.	
· Density at 20 °C:	0.89 g/cm ³	
· Relative density	Not determined.	
· Vapour density	Not determined.	
· Evaporation rate	Not determined.	
· Solubility in / Miscibility with		
water:	Fully miscible.	
· Partition coefficient (n-octanol/wa	ter): Not determined.	
· Viscosity:		
Dynamic:	Not determined.	
Kinematic at 40 °C:	30 cSt	
· Other information	No further relevant information available.	

10 Stability and reactivity

- · Reactivity
- · Chemical stability
- · Thermal decomposition / conditions to be avoided:

No decomposition if used and stored according to specifications.

- · Possibility of hazardous reactions No dangerous reactions known.
- · Conditions to avoid No further relevant information available.
- · Incompatible materials: Strong oxidising agents.
- · Hazardous decomposition products:

Carbon monoxide and carbon dioxide

Sulphur oxides (SOx)

11 Toxicological information

- · Information on toxicological effects
- · Acute toxicity:
- · Primary irritant effect:
- · on the skin: No irritant effect.
- · on the eye: No irritating effect.
- · Sensitization: No sensitizing effects known.
- · Additional toxicological information:

The product is not subject to classification according to the calculation method of the General EU Classification Guidelines for Preparations as issued in the latest version.

When used and handled according to specifications, the product does not have any harmful effects to our experience and the information provided to us.

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12 Ecological information

- · Toxicity
- · Aquatic toxicity: No further relevant information available.
- · Persistence and degradability Inherently biodegradable
- · Behaviour in environmental systems:
- · Bioaccumulative potential Product is not expected to bioaccumulate.
- · Mobility in soil No further relevant information available.
- · Additional ecological information:
- · General notes:

Water hazard class 1 (German Regulation) (Self-assessment): slightly hazardous for water

Do not allow undiluted product or large quantities of it to reach ground water, water course or sewage system.

- · Results of PBT and vPvB assessment
- · **PBT**: Not applicable.
- · vPvB: Not applicable.
- · Other adverse effects No further relevant information available.

13 Disposal considerations

- · Waste treatment methods
- · Recommendation

Recommended Hierarchy of Controls:

- Minimise waste:
- Reuse if not contaminated:
- Recycle, if possible; or
- Safe disposal (if all else fails).

Contact waste processors for recycling information.

Delivery of waste oil to offically authorized collectors only.

Used, degraded or contaminated product may be classified as hazardous waste. Anyone classifying hazardous waste and determining its fate must be qualified in accordance with state and international legislation.

· European waste catalogue

Waste key numbers in accordance with the European Waste catalogue (EWC) are origin-referred defined. Since this product is used in several industries, no waste key can be provided by the supplier. The waste key number should be determined in arrangement with your waste disposal partner or the responsible authority.

- · Uncleaned packaging:
- · Recommendation:

Container remains hazardous when empty. Continue to observe all precuations.

Containers, even those that are "empty," may contain residues that can develop flammable vapours upon heating. Do not cut, drill, grind, weld, or perform similar operations on or near empty containers.

14 Transport information		
· UN-Number · ADR, ADN, IMDG, IATA	Void	
· UN proper shipping name · ADR, ADN, IMDG, IATA	Void	
· Transport hazard class(es)		
· ADR, ADN, IMDG, IATA		
· Class	Void	
· Packing group		
· ADR, IMDG, IATA	Void	

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	(Contd. of page 5)	
· Environmental hazards: · Marine pollutant:	No	
· Special precautions for user	Not applicable.	
Transport in bulk according to Annex II of MARPOL73/78 and the IBC Code Not applicable.		
· Transport/Additional information:	Not dangerous according to the above specifications.	
· UN "Model Regulation":	-	

15 Regulatory information

· Chemical safety assessment: A Chemical Safety Assessment has not been carried out.

16 Other information

This information is based on our present knowledge. However, this shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship.

· Relevant phrases

H318 Causes serious eye damage.

H400 Very toxic to aquatic life.

H412 Harmful to aquatic life with long lasting effects.

R22 Harmful if swallowed.

R36/38 Irritating to eyes and skin.

R50 Very toxic to aquatic organisms.

- · Department issuing MSDS: Product safety department.
- · Contact:

- Gl